

Output Speed Table PDF

Zig Zag Machine - Maximum Allowable Output Speeds			
	Approximate Loops/Minute		
Wire Gauge	ZZ	XL	SL
4.11 mm; 8 (.162 in.)	1080	750	490
3.77 mm; 9 (.115 in.)	1080	750	490
3.43 mm; 10 (.135 in.)	1200	800	650
3.06 mm; 11 (.120 in.)	1200	800	650
2.68 mm; 12 (.105 in.)	1200	800	650

Note: Speeds depend on the format, gauge, and continuous production at variable speeds through the use of inverter drives. This chart is for reference purposes only, as there are no guarantees on speed.